

Type of joint	Weld preparation	Weld preparation	Weld preparation
Butt joint	Weld preparation	Weld preparation	Weld preparation
...	...	...	...

**GENERAL REQUIREMENTS ON WELDS QUALITY**

Weld quality category except extra welding, see the table Part 3 - 1 - 1. All welds shall be made according to the category. All filled areas shall be checked for defects. All filled areas shall be checked for defects. All filled areas shall be checked for defects.

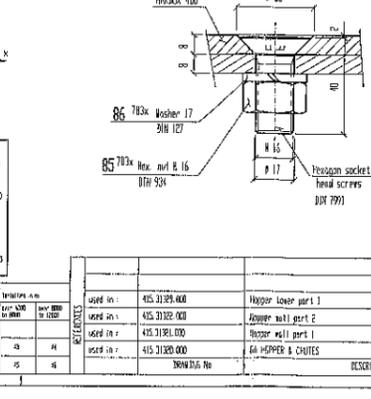
**GENERAL REQUIREMENTS ON MATERIAL QUALITY**

Material with thickness greater than 20 mm shall be checked for non-destructive testing. Material with thickness greater than 20 mm shall be checked for non-destructive testing. Material with thickness greater than 20 mm shall be checked for non-destructive testing.

**GENERAL REQUIREMENTS ON PARTICULAR WELDED JOINT**

(1) All welds shall be made in the position shown in the drawing. (2) The controlling factor in the welding process shall be the quality of the weld metal. (3) The controlling factor in the welding process shall be the quality of the weld metal. (4) The controlling factor in the welding process shall be the quality of the weld metal.

Dimensional tolerances	Unless otherwise specified
...	...



Part No.	Description	Material	Quantity
415.3129.000	Hopper lower part 1	...	...
415.3129.001	Hopper lower part 2	...	...
415.3129.002	Hopper upper part 1	...	...
415.3129.003	Hopper upper part 2	...	...

Released for manufacturing	Date	Signature
...	...	...