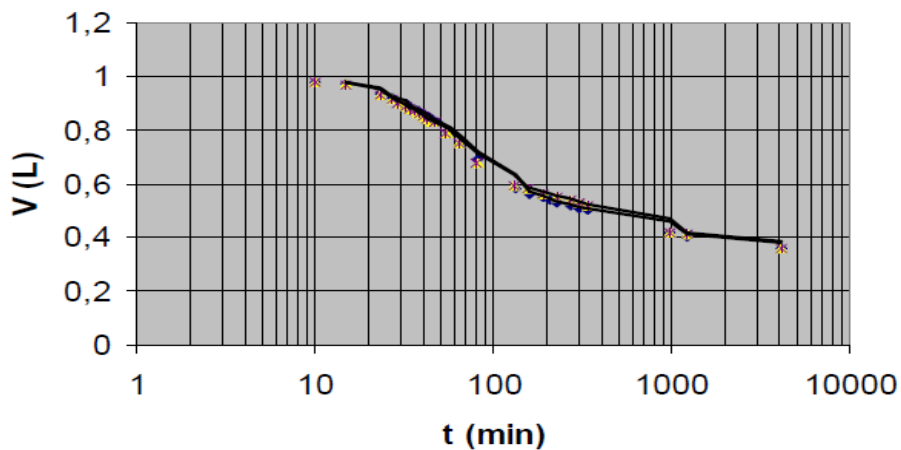
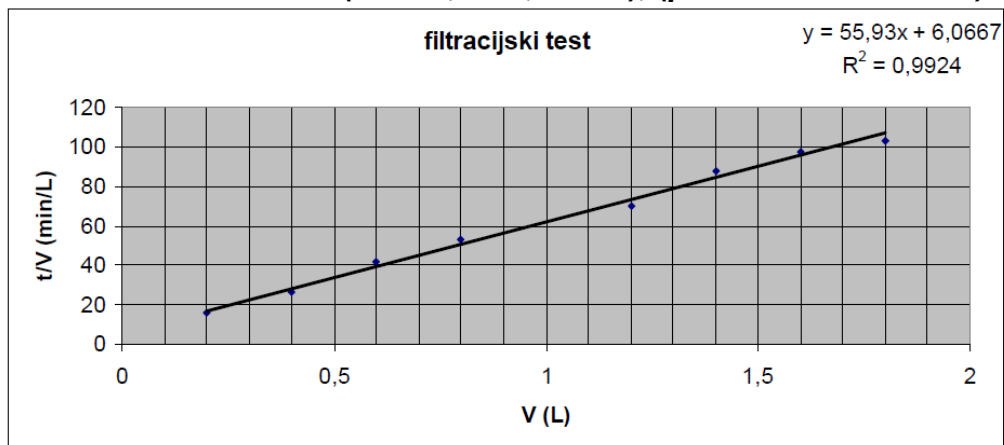




SEDIMENTATION PROCES, (performed in the lab)

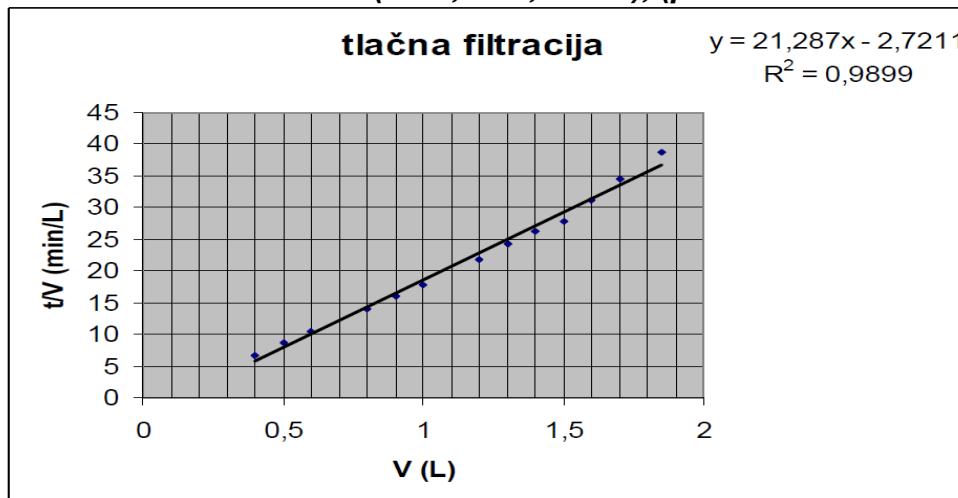


VACUUM FILTRATION (9mbar, $A=0,049\text{m}^2$), (performed in the lab)



After the vacuum filtration the material had 25-29% water content.

PRESSURE FILTRATION (5bar, $A=0,071\text{m}^2$), (performed in the lab)



After the pressure filtration the material had 26% water content.

CHEMICAL PROPERTIES

PARAMETER	UNIT	RESULT	COMMENT
Ignition loss residual	%	86-96 (550°C) 81-86 (900 °C)	
Total organic matter (TOC)	%	1,1-1,5	
Total inorganic matter (TIC)	%	1,8-2,1	
SiO ₂	%	60	Also present: Muscovite (K ₂ O.2MgO.Al ₂ O ₃ .8SiO ₂ .2H ₂ O), Magnesium Silicate (MgSiO ₃), Barium Manganese Oxide Hydrate (Ba ₂ Mn ₁₄ O ₂₇ xH ₂ O). Under 10%
CaCO ₃	%	10	
Microelements			
Al	% _{os.s.}	0,9-1,9	Determined in mixture of concentrated hydrochloric (HCl) and nitric acid (HNO ₃) in a 3:1 ratio with ICP-AES.
As	mg/kg _{s.s.}	<1	
Ba	mg/kg _{s.s.}	24-33	
Ca	% _{os.s}	8,9-9,7	
Cd	mg/kg _{s.s.}	<1	
Cr	mg/kg _{s.s.}	54-81	
Cu	mg/kg _{s.s.}	30	
Fe	% _{os.s}	2-2,9	
Hg	mg/kg _{s.s.}	<0,1	
K	% _{os.s}	0,4-0,5	
Mg	% _{os.s}	0,9-1,0	
Mn	mg/kg _{s.s.}	380-438	
Mo	mg/kg _{s.s.}	14-31	
Na	% _{os.s}	0,97-1,1	
Ni	mg/kg _{s.s.}	60-71	
Pb	mg/kg _{s.s.}	18-28	
Sb	mg/kg _{s.s.}	<1	
Si	mg/kg _{s.s.}	790-7290	
Se	mg/kg _{s.s.}	<1	
Zn	mg/kg _{s.s.}	73-102	
Cl	% _{os.s}	1,50-1,65	
F	mg/kg _{s.s.}	67-460	
SO ₄	% _{os.s}	0,8-1,5	
P	mg/kg _{s.s.}	365-2242	
Organic components			
Mineral oils	mg/kg _{s.s.}	<10-24	
Polycyclic aromatic hydrocarbons (PAH)	mg/kg _{s.s.}	<1	
PCBs	mg/kg _{s.s.}	<0,1	
BTX	mg/kg _{s.s.}	<1	

<i>Parameters after leaching test (EN 12457-4)</i>			
pH		7,3-8,4	
el. conductivity	μS/cm	1205-3880	
Al	mg/kg _{s.s.}	<1	
As	mg/kg _{s.s.}	0,047-0,065	
Ba	mg/kg _{s.s.}	<0,8-6,1	
Cd	mg/kg _{s.s.}	<0,005	
Cr	mg/kg _{s.s.}	0,013-0,068	
Cu	mg/kg _{s.s.}	<0,07-0,076	
Hg	mg/kg _{s.s.}	<0,01	
Mo	mg/kg _{s.s.}	0,05-0,69	
Ni	mg/kg _{s.s.}	0,01-0,29	
Pb	mg/kg _{s.s.}	<0,05	
Sb	mg/kg _{s.s.}	0,027-0,073	
Se	mg/kg _{s.s.}	0,039-0,18	
Zn	mg/kg _{s.s.}	<0,1-1,8	
Cl	mg/kg _{s.s.}	2410-19900	
F	mg/kg _{s.s.}	<10	
SO ₄	mg/kg _{s.s.}	640-4000	
Dissolved organic carbon (DOC)	mg/kg _{s.s.}	68-118	
Mineral oil	mg/kg _{s.s.}	<5	
AOX	mg/kg _{s.s.}	<0,3-0,33	

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		maximum values in the excavated material intended for recultivation of soil, for filling land for non agricultural land	
		<i>Parameters after leaching test (EN 12457-4)</i>	<i>Parameters in soil</i>
As	mg/kg _{s.s.}	0,3	30
Cd	mg/kg _{s.s.}	0,03	1,1
Cr	mg/kg _{s.s.}	0,3	90
Cu	mg/kg _{s.s.}	0,6	90
Hg	mg/kg _{s.s.}	0,01	0,7
Ni	mg/kg _{s.s.}	0,6	55
Pb	mg/kg _{s.s.}	0,3	100
Zn	mg/kg _{s.s.}	18	450
AOX	mg/kg Cl _{s.s.}	0,3	

Mineral oil	mg/kg _{s.s.}	5	50 (if TOC<0,5%) 100 (if 0,5%< TOC≤2%) 200 (if TOC>2%)
Polycyclic aromatic hydrocarbons (PAH)	mg/kg _{s.s.}		2
PCBs (28,52,101,138,153,180)	mg/kg _{s.s.}		0,1
BTX	mg/kg _{s.s.}		1
TOC	% _{os.s}	100 mg/kg _{ss}	2
pH		6,5-8	6,5-8
El. conductivity	μS/cm	600	600
Tot. P	% _{os.s}		0,1
Tot. N	% _{os.s}		0,1
Stones, > 2 mm	% _{os.s}		0-70
Stones, > 200 mm	% _{os.s}		0-10

Also: the excavated material must not have more than five volume percent of components that are normally present in the soil where is intended to put.